



Removal, Recovery, and Recycles of Gold (III) from Aqueous Gold (III) Solution Using Immobilized *Pseudomonas saccharophila* Cells by Biomineralization and Thiourea Oxidation

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Abstract

Recently, some researchers have investigated the recovery of gold using microbial cells, such as bacteria, fungi, yeasts, and algae. However, there is little information on which kind of microorganisms has a high gold adsorbing ability. We have reported various species and strains of bacteria, actinomycetes, fungi, and yeasts were screened for their ability to adsorb gold from a solution containing hydrogen tetrachloroaurate (III). Hydrogen tetrachloroaurate (III) is used for medical and ceramic materials. The effect of pH, external gold concentration, cell amounts on gold biosorption, and the time course of gold biosorption by *Pseudomonas maltophilia* cells, which adsorbed large amounts of gold from a solution containing hydrogen tetrachloroaurate (III), were reported in detail. In this chapter, in order to approve the amount of gold recovery much higher, the removal of gold (III) by biosorption and biomineralization from aqueous

systems using microbial cells, gold (III) removal by those using microbial cells was investigated. Additionally, the oxidative recovery of gold after reduced gold(0) by the oxidation using aqueous thiourea solution, and recycles of gold reduction-oxidation cycles.

Keywords: gold (III) biosorption, gold (0) biomineralization, microorganism, Peudomonas saccharophila, thiourea, recycles

Introduction

The demand for gold has significantly increased because of its increasing use in the electrical industry and the development of gold-containing drugs [1]. Therefore, recycling this valuable resource has become a subject of great interest.

Several researchers have investigated gold recovery using microbial cells, such as bacteria [2], fungi [3-5], yeasts [6], and algae [7, 8]. However, there is little information on the species of microorganisms that have a high gold adsorbing ability.

We previously reported that several microorganisms adsorb gold, and screened resting 75 microbial strains (19 actinomycetes, 25 bacteria, 17 fungi, and 14 yeasts) from a hydrogen tetrachloroaurate (III)-containing solution [9]. Hydrogen tetrachloroaurate (III) is used for medical and ceramic materials. Of the tested microorganisms, some gram-negative bacteria showed gold-adsorption ability. These microorganisms adsorbed over 330 mol gold per gram of microbial cells (dry wt.) from the solution containing hydrogen tetrachloroaurate (III) within 1 h. The gold adsorbed from hydrogen tetrachloroaurate (III) solution by gram-negative bacteria was higher than that adsorbed by gram-positive bacteria, actinomycetes, fungi, and yeasts. These results are in contrast to those reported for the adsorption of the amount of lithium [10], cadmium [11], uranium [12], thorium [13], and rare earth metals [14], these were adsorbed in higher amounts by gram-positive bacteria compared to the gram-negative bacteria, fungi, and yeasts. The results show that gram-positive bacteria can adsorb a large amount of positively -charged metal ions, while gram-negative bacteria can adsorb a large amount of negatively -charged complex ions [9-14]. Gold (III) exists as a negatively charged-complex ion in acidic solution. The negative charge of the gram-positive bacterial cell surface is higher than that of the gram-negative bacteria, because teichoic acid levels are higher in the former at a neutral pH [15-17]. In other words, the positive charge of the gram-

negative bacterial cell surface is higher than that of the gram-positive bacterial cell surface. Accordingly, negatively -charged gold complex ions bond more strongly on the positively -charged gram-negative bacterial cell surface [9].

We investigated the effects of pH, external gold concentration, cell amount, and gold contact time in *Pseudomonas maltophilia*, which adsorbs large amounts of gold from a hydrogen tetrachloroaurate (III) containing solution [9].

In this study, the investigation was performed to improve gold removal by biosorption and biomineralization from aqueous systems using microbial cells. Additionally, in order to develop a practical approach, the determination of a suitable desorbent for gold adsorbed by immobilized *P. maltophilia* cells and biosorption-desorption cycles was also presented [9]. In order to approve the amount of gold recovery much higher, the removal of gold (III) by biosorption and biomineralization from aqueous systems using microbial cells, gold (III) removal and recovery recycles using immobilized microbial cells was reported in this paper.

Material and Methods

Culture of Microorganisms

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The strains used in this research were generously donated by the IAM Culture Collection, Center for Cellular and Molecular Research, the Institute of Molecular and Cellular Biosciences, the University of Tokyo (IAM), the Faculty of Engineering, Hiroshima University (HUT), and the Faculty of Agriculture, Hokkaido University (AHU). All chemicals (guaranteed reagents) used in this study were obtained from Nacalai Tesque (Kyoto, Japan).

The bacterial culture medium contained 3 g/L meat extract, 5 g/L peptone, and 5 g/L NaCl in deionized water. The medium for growing actinomycetes, fungi, and yeasts contained 4 g/L yeast extract, 10 g/L malt extract, and 4 g/L glucose in deionized water with pH 7.1 (for actinomycetes) and pH 5.7 (for fungi and yeasts). The microorganisms were maintained on agar slants and grown in 300 mL of the medium in a 500 -mL flask with continuous shaking (120 rpm) for 72 h at 30 °C. Cells were collected by centrifugation (for bacteria and yeasts) or

by filtration through a filter paper (for actinomycetes and fungi), which is washed thoroughly with deionized water, and then used in gold removal experiments.

Gold (III) Removal Experiment

Unless otherwise stated, the removal experiments were conducted as follows. Resting microbial cells [15 mg dry weight basis for tetrachloroaurate (III)] were suspended in 100 mL solution containing 50 mg/L (254 μ M) gold (pH 3.0) containing hydrogen tetrachloroaurate (III). The suspension was shaken for 72 h at 30 °C. The resting microbial cells were then removed by filtration through a membrane filter (0.2 μ m pore size). The gold removed by the cells was determined by measuring the gold content in the filtrate with an atomic absorption analysis quantometer (AA-6300, Shimadzu Corporation, Kyoto, Japan).

Gold Removal as a Function of Time Using P. saccharophila IAM1504

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Resting cells (15 mg on a dry wt. basis) were suspended in 100 mL solution (pH 3.0) containing hydrogen tetrachloroaurate (III) (254 μ M, pH 3.0) for tenures varying from 5min to 68 h at 30 °C.

Effect of pH on Gold (III) Removal Using P. saccharophila IAM1504

Resting cells (15 mg on a dry wt. basis) were suspended in a 100 mL solution (pH from 1 to 5) containing hydrogen tetrachloroaurate (III) (254 μ M) for 1 or 72 h at 30 °C.

Effect of Cell Amount on Gold (III) Removal Using P. saccharophila IAM1504

Resting cells (from 5 to 23 mg on a dry wt. basis) were suspended in a 100 mL solution (pH 4.0) containing hydrogen tetrachloroaurate (III) (254 μ M) for 1 h or 72 h at 30 °C.

Effect of Gold (III) Concentration on Gold (III) Removal Using P. saccharophila IAM1504

Resting cells (15 mg on a dry wt. basis) were suspended in a 100 mL solution (pH 3.0) containing 0 mg/L, 50 mg/L, 100 mg/L, 150 mg/L, 200 mg/L, or 250 mg/L gold(III) as hydrogen tetrachloroaurate (III) (pH 4.0) for 1 h or 72 h at 30 °C.

Immobilization of P. saccharophila IAM1504

Precultured *P. saccharophila* cells (5.0 g fresh weight) were suspended in 4.5 ml isotonic sodium chloride solution and 680 mg acrylamide monomer, 34 mg N, N'-methlene-bis(acrylamide), 0.30ml 3-dimethylaminopropionitrile solution (5.0 %), and 0.34 ml potassium persulfate solution (2.5 %) were added to the suspension. After solidification, the gel was crushed into small pieces (50-100 mesh), washed thoroughly with isotonic sodium chloride solution followed by deionized water, and then used in the following gold removal experiments.

Reductive Gold Removal Using Immobilized P. saccharophila IAM1504

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Immobilized microbial cells (15 mg dry wt. microbial cell basis) were suspended in 100 ml of 50 mg/L (254mM) of gold solution (pH 3.5) containing hydrogen tetrachloroaurate (III), and the suspension was shaken for 72 h at room temperature. The immobilized microbial cells were then removed by filtration through a membrane filter (pore size 0.2 mm). The amounts of gold removed by the cells were determined by measuring the gold content in the filtrate using an atomic absorption analysis quantometer (AA-6300, Shimadzu Corporation, Kyoto).

Oxidative Recovery from Gold Reduced by Immobilized P. saccharophila IAM1504 Using Thiourea Solution

Immobilized microbial cells removed gold was mixed with 100 ml of 0.25M thiourea solution (pH 3.0) for 17 h at 30 °C. Treatment after this procedure was same with above mentioned.

Oxidative Recovery from Gold Reduced by Immobilized P. saccharophila IAM1504 Using Thiourea Solution

Recycles of Reductive Gold Removal and Oxidative Recovery Using Immobilized *P. saccharophila* IAM1504

Time Course of Oxidative Recovery of Gold from Gold Reduced Immobilized P. saccharophila IAM1504 Using Thiourea solution

Immobilized microbial cells (15 mg dry wt. microbial cell basis) removed gold was mixed with 100 ml of 0.25M thiourea solution (pH 3.0) for 0.5-18 h at room temperature. Treatment after this procedure was same with above mentioned.

Time Course of Reductive Gold Removal Using Immobilized P. saccharophila IAM1504 at the Second Time

Immobilized microbial cells (15 mg dry wt. microbial cell basis) reduced (72 h) and oxidized (1h) gold one time was remixed with in 100 ml of 50 mg/L (254mM) of gold solution (pH 3.5) containing hydrogen tetrachloroaurate (III) for 0.5-18 h at room temperature. Treatment after this procedure was same with above mentioned.

Time Course of Reductive Gold Removal Using Immobilized P. saccharophila IAM1504 at the Second Time

Above mentioned Reductive removal (for the first time 72h and after second time 1 h, and oxidative recovery of gold for 1h were recycled 5 times.

Results and Discussion

Gold Removal as a Function of Time Using *P. saccharophila* IAM1504

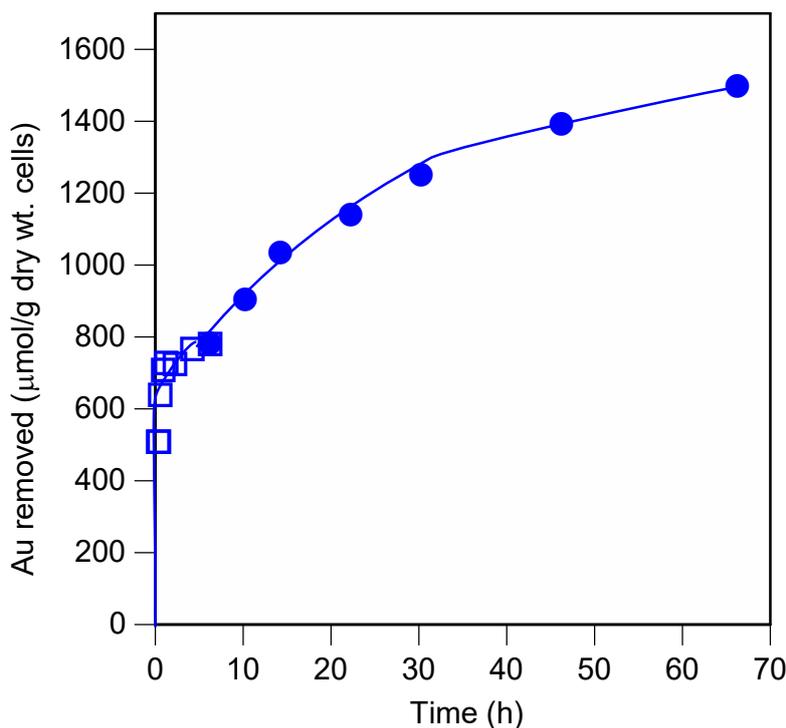


Figure 1. Gold (III) removed by *P. saccharophila* cells. With the passage of time. Squares: within 6 h (biosorption), circles: contact for > 6 h (biomineralization).

Gold (III) removal as a function of time using *P. saccharophila* IAM1504 was examined (Figure 1); the amount of gold removed increased with incubation time. Importantly, gold removal reached two equilibria. The first equilibrium state was at approximately 6 h, and likely occurred by biosorption. Following this, the amount of gold removed increased again, and the solution color became darker, indicating biomineralization. The amount of gold removed using *P. saccharophila* IAM1504 by biosorption was relatively large [9], additionally the amount removed by biomineralization was much larger than biosorption.

Effect of pH on gold (III) Removal from Aqueous gold (III) Using *P. saccharophila* Cells

Gold (III) removal by *P. saccharophila* cells was significantly affected by pH (Figure. 2). The maximum amount of gold removal occurred at pH 3.0 (for 1 h) or pH 3.5 (for 72h).

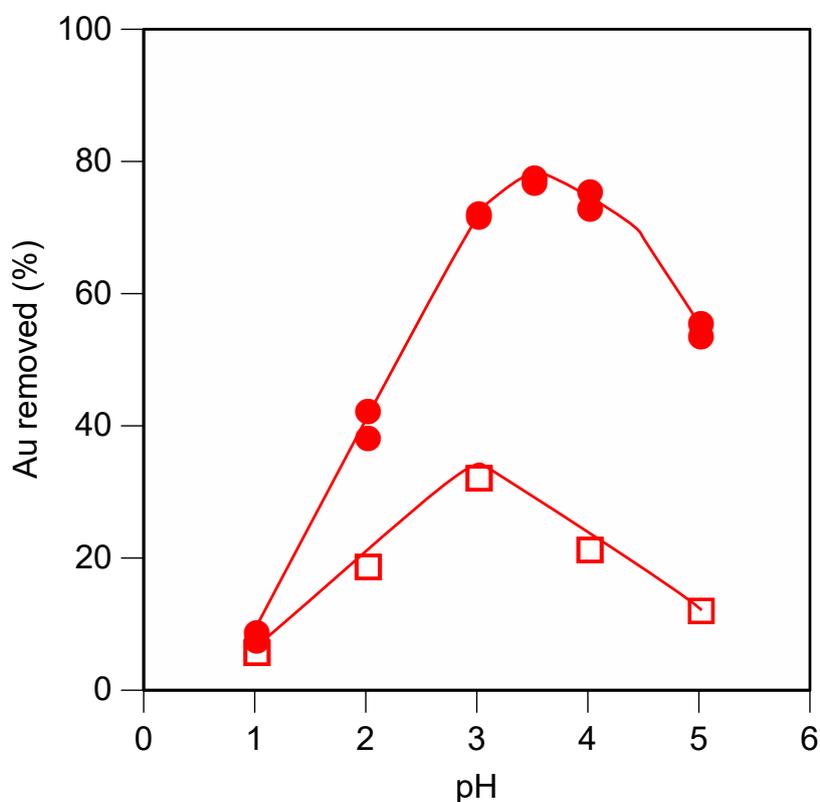


Figure 2. Effect of pH on gold (III) on the removal of gold (III) by *P. saccharophila* cells. Squares: for 1 h (biosorption), circles: contact for 72 h (biomineralization).

These results suggest that longer incubation time may change the reaction mechanism responsible for gold removal. The solution was nearly colorless after 1 h. However, the color changed to violet, green during the 72 h incubation period. Owing to the tetrachloroaurate ion having a negative charge, gold (III) can be effectively removed at pH 3 via biosorption [9]. It

can also be reduced to atomic gold (0) by the activity of reductase in the presence of NADH [18] via biomineralization. Reduction occurred as shown in the following equation:



The equilibrium in an acidic solution is driven to the left; thus, suitable pH changed from 3.0 to 3.5.

Effect of Cell Amounts on gold (III) Removal from Aqueous gold (III) Using *P. saccharophila* Cells

The amount of gold (III) removed ($\mu\text{mol/g}$ dry wt. cells) by *P. saccharophila* cells decreased slightly with an increase in the cell amount (Figure 3). However, increasing the cell amount of *P. saccharophila* IAM1504 increased the total gold (III) removal. About 1300 μmol gold/g dry wt. cells were removed using 5.4 mg dry wt. of *P. saccharophila* cells after 72 h incubation. Although the solution color did not change after 1 h incubation, the color changed to violet after 72 h.

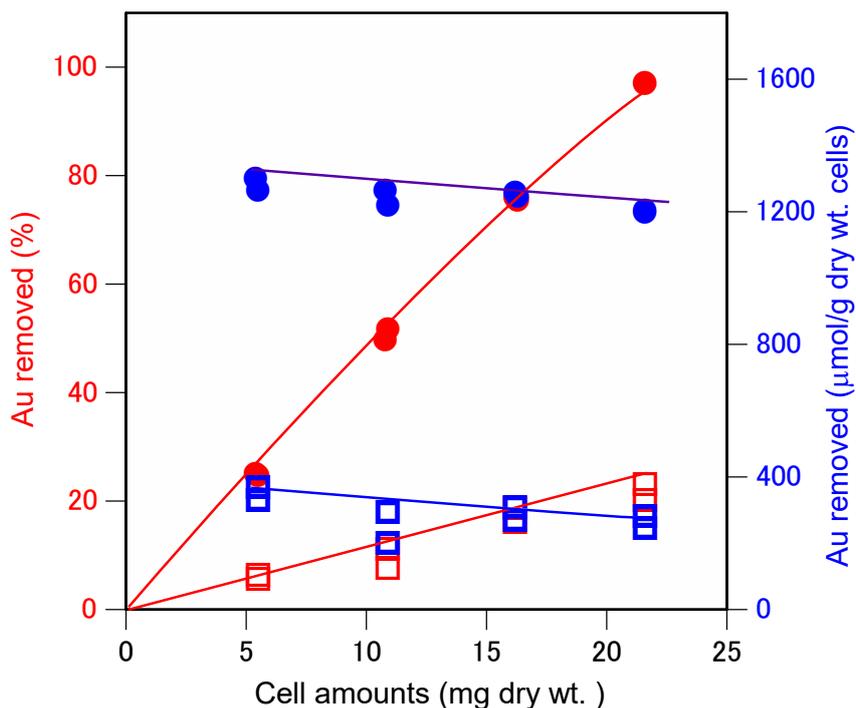


Figure 3. Effect of cell amounts on the removal of gold (III) by *P. saccharophila* cells. Red symbols: gold removed (%), blue symbols: gold removed ($\mu\text{mol/g}$ dry wt. cells), circles; contact 72 h (biomineralization), squares; 1 h (biosorption).

Effect of Gold Concentration on gold (III) Removal from Aqueous gold (III) Using *P. saccharophila* Cells

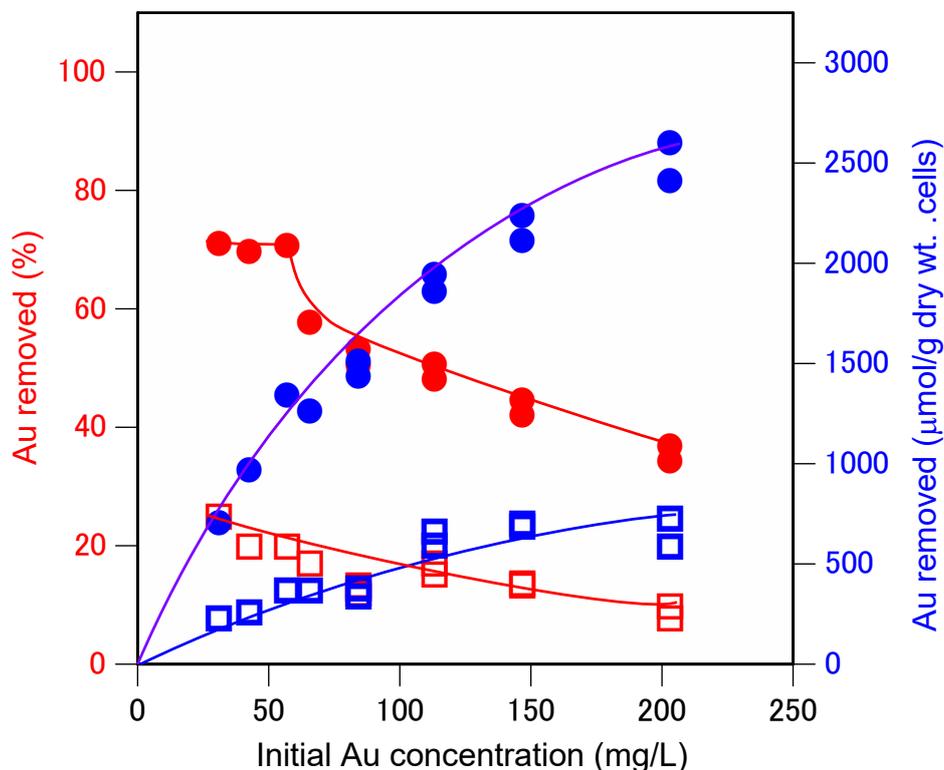


Figure 4. Effect of initial gold concentration on the removal of Au (III) by *P. saccharophila* cells. Red symbols: Au removed (%), blue symbols: Au removed (μmol/g dry wt. cells), circle symbols: contact 72 h (biomineralization), square symbols: 1 h (biosorption).

To determine the maximum gold (III) removal ability at pH 4.0, we examined the mechanism by which the gold (III) concentration affected the gold removal by *P. saccharophila* cells. The amount of gold removed (μmol/g dry weight cells) by *P. saccharophila* cells increased with increased gold concentration, whereas the ratio of total amount of gold to the gold concentration decreased (Figure 5). For gold (III) concentration of 200 mg/L (1,020 μM), 2500 μmol gold/g dry cell wt. was observed at pH 4.0.

Recycles of Reductive Gold Removal and Oxidative Recovery Using Immobilized *P. saccharophila* Cells

Recycles of gold removal by biosorption and recovery by desorption using immobilized *P. maltophilia* cells in column system was reported (Tsuruta, 2004). In this paper, recycles of gold removal by biomineralization and oxidative recovery using immobilized *P. saccharophila* cells by batch system. Removal experiment was proceeded 72h because of the reductive removal was proceeded slowly to violet color (Figure 5a) over 72h (Maeda and Tsuruta, 2013). However, after second time, the color of solution was changed to golden color (Figure 5b) rapidly after adding the gold(III) solution. Oxidative recovery was continued one night (17 h), however, color of cell surface was changed to colorless rapidly after adding thiourea solution. As shown in Figure 6, recycles of removal biomineralization and oxidative removal can be done 5 times.

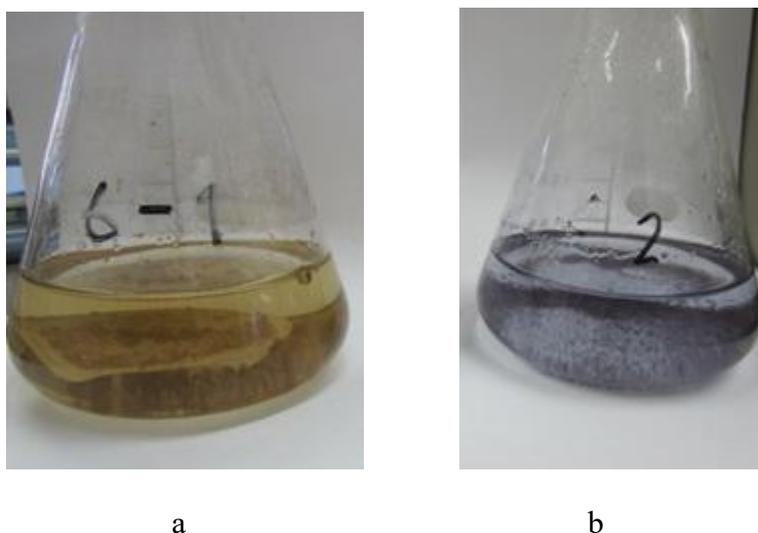


Figure 5. Color of the reaction mixture.

a: Immobilized *P. saccharophila* cells was mixed with Au(III) solution after 72 h (the first time). b: That after 5 min (the second time).

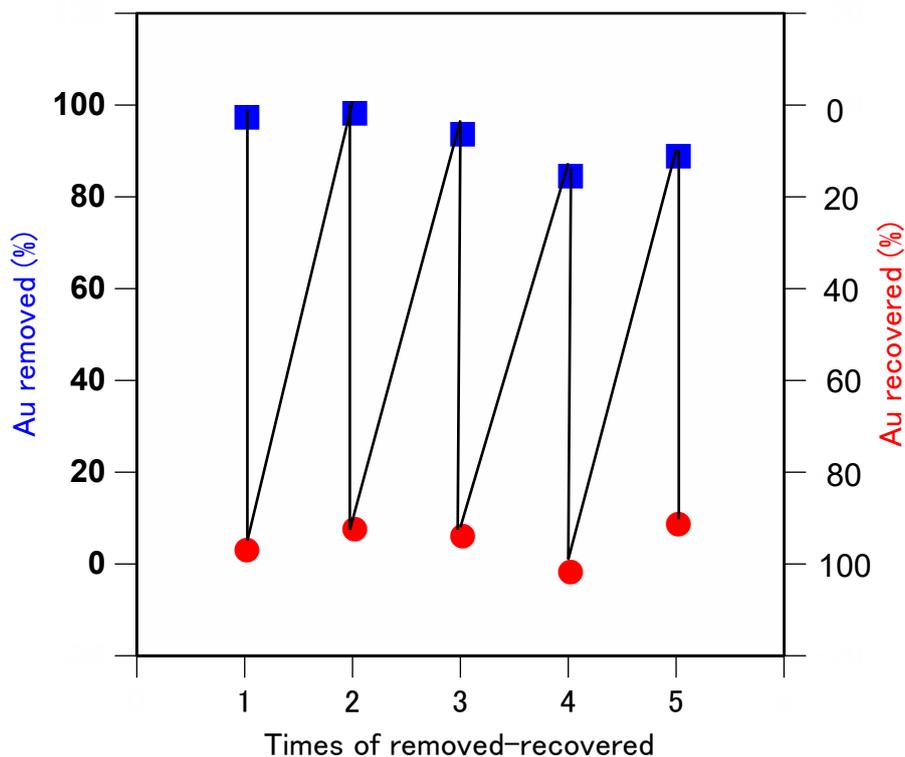


Figure 6. Recycles gold removal (72h) and recovery of gold (17h) by immobilized *P. saccharophila* cells

Time Course of Gold Recovery from the Gold reduced by Immobilized *P. saccharophila* cells Using Thiourea Solution.

From the above mentioned recycled result, the oxidative recovery was proceeded very rapidly. Therefore, time course of gold recovery from the gold reduced by immobilized *P. saccharophila* cells using 100mL of 0.25 M thiourea solution was examined from 0.5-15h. As shown in Fig. 2, oxidation of gold(0) was very rapid and over 90 % of reduced Au(0) was oxidized and recovered into the solution within 0.5 h.

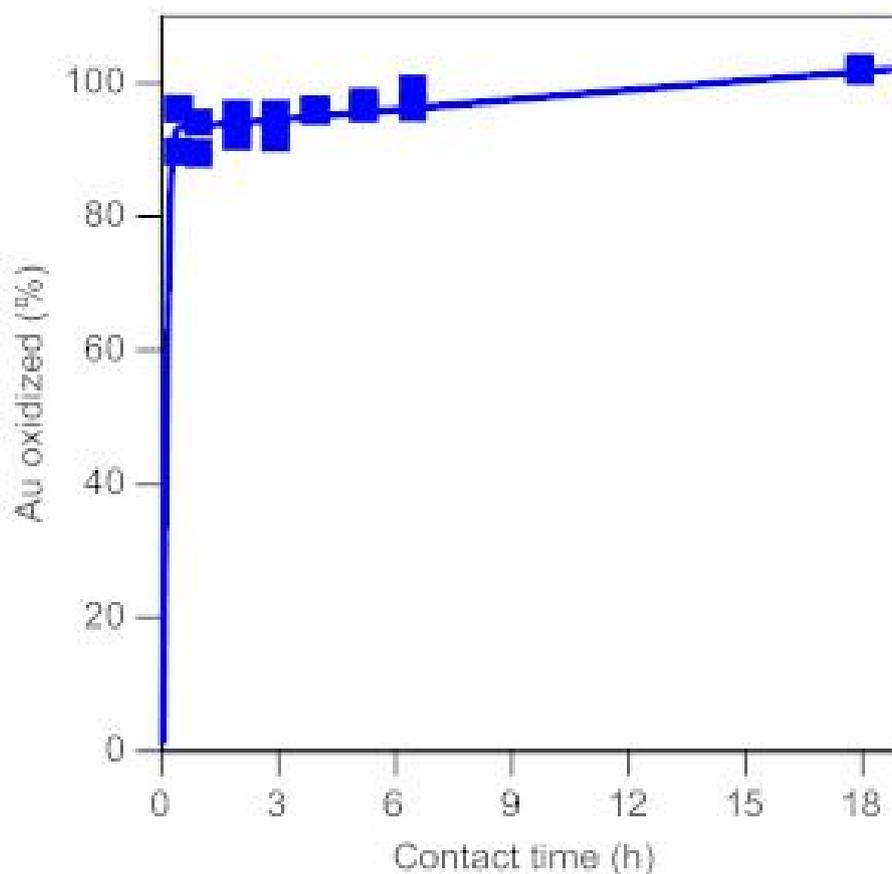


Figure 7. Time course of gold recovery from the gold reduced by immobilized *P. saccharophila* cells using 100mL of 0.25 M thiourea solution.

Time Course of the Second Times Reductive Gold Removal from the Hydrogen Tetrachloroaurate(III) solution Using Immobilized *P. saccharophila* cells Used Once.

As the color of the solution was rapidly changed after adding the gold solution at the second times of the removal of gold from the hydrogen tetrachloroaurate(III) using immobilized *P. saccharophila* cells, time course of second times reductive gold removal from the hydrogen tetrachloroaurate(III) using immobilized *P. saccharophila* cells was examined. As shown in Figure 8, removal of gold(III) was very rapid and over 90 % of Au(III) was reduced and removed from the solution within 0.5 h.

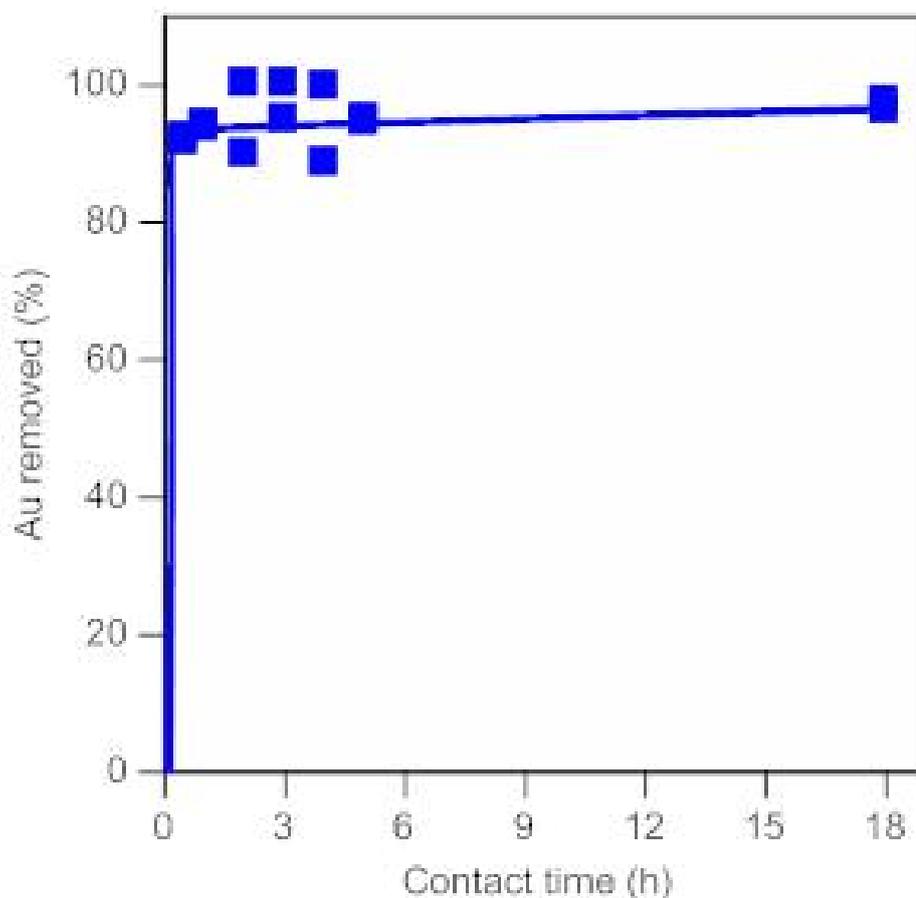


Figure 8. Time course of the gold removal from the hydrogen tetrachloroaurate(III) using by immobilized *P. saccharophila* cells (at second times).

Recycles of Reductive Gold Removal (Improved After Second Times) and Oxidative Recovery Using Immobilized *P. saccharophila* Cells

Reductive removal of gold was proceeded slowly over 72h by immobilized *P. saccharophira* cells at the first time, however, oxidative recover and the reductive removal after second time was rapidly proceeded within 1 h. Therefore, reductive removal of gold using immobilized *P. saccharophila* cells at the first time was done for 72h, followed recycles of oxidative removal and reductive removal of gold after second times using immobilized *P. saccharophila* cells were done for 1h until total five times. As shown in Figure 9, reductive removal and oxidative recovery of gold were done effectively. Therefore, immobilized *P. saccharophila* cells can remove and recover gold from the solution containing high concentration of hydrogen tetrachloroaurate(III) solution.

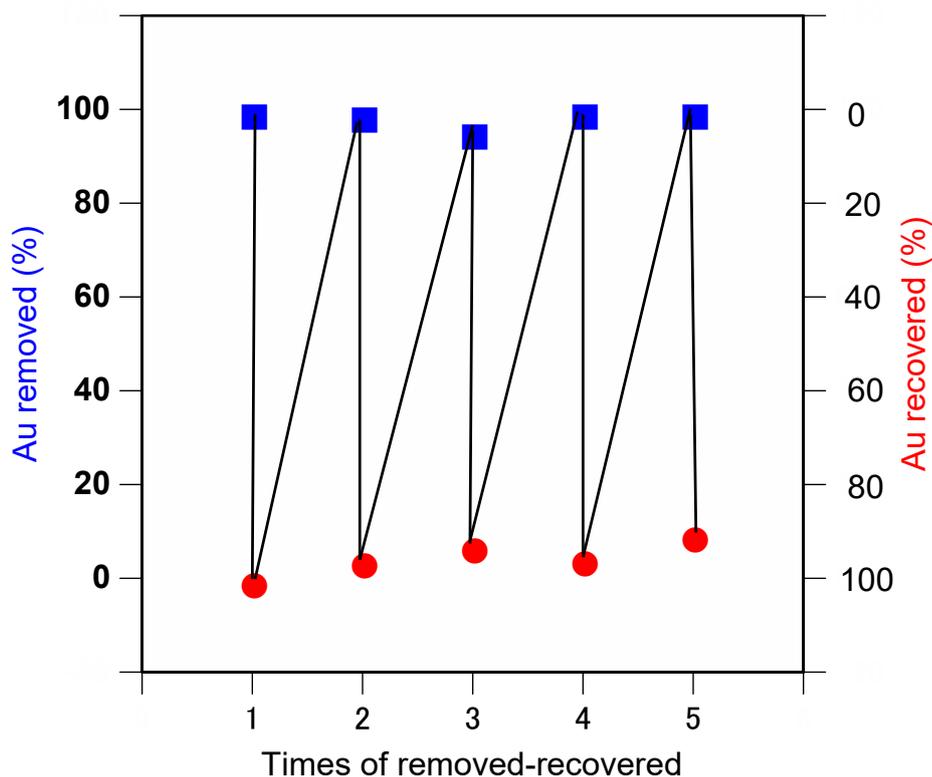


Figure 9. Recycles gold removal (72h at the first time and 1h after second time) and recovery of gold (1 h) by immobilized *P. saccharophila* cells

Conclusions

To optimize gold recovery, we examined some factors affected on gold removal from aqueous hydrogen tetrachloroaurate solution using *P. saccharophila* cells by biomineralization.

The effects of incubation time, pH, cell amount, and initial gold concentration on gold removal were analyzed by atomic absorption spectrometry. We observed that about half the amount of gold(III) was removed from the solution by biosorption after a short incubation time (1h) and the remaining half was reduced from gold(III) to gold (0) by biomineralization on the cell surface by *P. saccharophila* cells after 72-hour incubation.

Gold (III) can be removed using *P. saccharophila* cells by biomineralization effectively. Therefore, the recycles of removal of gold (III) for 72h from gold (III) solution (Au 50 mg/L) using immobilized *P. saccharophila* cells and recovery of removed reduced gold for 17h using 0.25M-thiourea solution was examined 5 times. Most of the gold (III) can be removed and recovered in these cycles. At the first time of removal, gold (III) was reduced slowly and cells became violet color. When recovery of gold was started, the color was rapidly vanished

within 1h. At the second cycle of removal, immobilized cells became bright rapidly. Therefore, time course of gold recovery and second cycle of gold removal was examined. Both of oxidative gold recovery and second time reductive gold removal were proceeded rapidly. Therefore, recycles of removal (72h for the first time)-recovery (1h)-removal (1h for after the second time) cycles can be carried out in this system. At the first time of removal, gold (III) was reduced slowly and cells became violet color. When recovery of gold was started, the color was rapidly vanished within 1h. At the second cycle of removal, immobilized cells became more deep gold color rapidly. Therefore, time course of gold recovery and second cycle of gold removal was examined. Both of gold recovery and second time removal of that were proceeded rapidly. Recycles of removal (72h for the first time)-recovery (1h)-removal (1h for after the second time) cycles can be carried out in this system.

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